

## AMENDMENTS TO CLAIMS

1. (Cancelled)

2. (Currently Amended): The molding tray of Claim 4 58 wherein said upper and lower wells have approximately equal depths, measured from said upper surface of said peripheral wall to said upper surfaces of said flanges, and said lower surface of said peripheral wall to said lower surfaces of said flanges, respectively.

3. (Original): The molding tray of Claim 2 wherein said lower well has a shape generally symmetric to that of said upper well.

4. (Canceled):

5. (Canceled):

6. (Canceled):

7. (Amended): The molding tray of Claim 6 58 wherein said openable means for sealing said aperture bordered by inner facing edge walls of said flanges is further defined as comprising in combination at least one break-away panel within said aperture which is joined at outer peripheral edges thereof to inner peripheral edges of said flanges by frangible members.

8. (Canceled):

9. (Currently Amended): The molding tray of Claim 8 58 wherein said ~~protuberance~~ rib is located generally midway between longitudinally disposed sides of said upper well.

10. (Canceled):

11. (Currently Amended): The molding tray of Claim 6 58 wherein said openable means for sealing said aperture bordered by inner facing edge walls of said flanges is further defined as being an insert lodgeable in said aperture.

12. (Canceled):

13. (Currently Amended): The molding tray of Claim ~~42~~ 11 wherein said ~~protuberance~~ rib is located generally midway between longitudinally disposed sides of said upper well.

14. (Canceled):

1 15. (Currently Amended): The molding tray of Claim 6 58 further including at least two  
2 abutment flanges, one each of which protrudes radially outwardly from each of two sides of  
3 said peripheral wall of said tray.

4 16. (Original): The molding tray of Claim 15 further including releasable attachment means  
5 for releasably attaching said tray to a second of said trays.

6 17. (Original): The molding tray of Claim 16 wherein said releasable attachment means is  
7 further defined as comprising in combination a bracket protruding outwardly from a side of  
8 said peripheral wall of said body, and a hinge mechanism means for pivotably coupling said  
9 bracket of said tray to a bracket of a second tray to thereby enable pivotable relative motion  
10 between said trays in a plane perpendicular to upper edge walls of said trays.

11 18. (Original): The molding tray of Claim 17 wherein said bracket is further defined as  
12 protruding perpendicularly outwardly from a transversely disposed one of said abutment  
13 flanges.

14 19. (Currently Amended): The molding tray of Claim 4 58 wherein said protuberances and  
15 grooves are disposed perpendicularly to said upper surface of said elongated hollow body of  
16 said tray.

17 20. (Original): The molding tray of Claim 19 wherein said grooves have an inverted wedge-  
18 shape.

19 21. (Original): The molding tray of Claim 20 wherein said protuberances have a triangular  
20 shape.

21 22. (Original): The molding tray of Claim 21 wherein said grooves are wider than said  
22 protuberances.

23 23. (Currently Amended): The molding tray of Claim 4 58 wherein said upstanding peripheral  
24 wall of said hollow body has a longitudinally elongated, generally rectangular plan-view shape.

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26 24. (Currently Amended): The molding tray of Claim 4 58 wherein said peripheral wall of  
27 said hollow body has in plan-view a shape approximating that of a semi-ellipse.  
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2 25. (Original): The molding tray of Claim 24 wherein said upper and lower wells each have  
3 in plan-view the shape of a semi-elliptical sector.

4 26. (Original): The molding tray of Claim 25 wherein said peripheral wall includes a generally  
5 vertically disposed, semi-elliptically curved outer longitudinal wall segment, a semi-elliptically  
6 curved inner longitudinal wall segment spaced radially inwardly of and parallel to said outer  
7 wall segment, and a transversely disposed peripheral wall segment which coincides with a  
8 minor axis of a semi-elliptical plan-view trace of said peripheral wall.

9 27. (Original): The molding tray of Claim 26 further including a semi-elliptically shaped web  
10 section which joins inner facing vertical surfaces of said transverse and said inner longitudinal  
11 wall segments.

12 28. (Currently Amended): A device for detaching a break-away panel part of a dental model  
13 molding tray from a hollow body part of said tray which encloses said break-away panel, said  
14 break-away panel being located between ~~and parallel to~~ upper and lower surfaces of said  
15 body of said molding tray and being joined by frangible members to horizontally aligned flange  
16 walls which protrude inwardly towards said panel from inner sides of a peripheral wall of said  
17 hollow tray body, said device including;

18 a. a template comprising a body which includes,

19 (i) a base

20 (ii) a peripheral flange wall which protrudes upwardly from said base,

21 (iii) a recess formed between an upper surface of said base and inner surfaces  
22 of said peripheral flange wall, said recess being of a proper size and shape  
23 to vertically downwardly receive therein said hollow body of said tray, with  
24 said lower surface of said tray body parallel to and above said upper  
25 surface of said template base, and with outer upstanding surfaces of said  
26 tray perimeter wall adjacent to said inner facing upstanding surfaces of said  
27 peripheral flange wall of said template, and  
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2 (iv) at least one rib-shaped lug which protrudes upwardly from said upper  
3 surface of said template base, said lug having a flat upper surface which is  
4 located a greater distance above said upper surface of said template base  
5 than the distance between a lower surface of said break-away panel and  
6 said lower surface of said hollow tray body, whereby said lug supports said  
7 break-away panel to thereby locate said lower surface of said hollow tray  
8 body above said upper surface of said template, and

9 b. force exerting means for exerting a downwardly directed force on ~~said body of said~~  
10 tray at least a first abutment flange which promotes outwardly from said tray body relative to  
11 said template, whereby a reaction force is exerted upwardly on said break-away panel relative  
12 to said tray body sufficient to break said frangible members joining said break-away panel to  
13 said flanges, said force exerting means including a knock-out tool which has a plurality of at  
14 least three circumferentially spaced apart, downwardly protruding lower abutment flange-  
15 contacting members for contacting an upper surface of said abutment flange of said tray, and  
16 an upper anvil surface rigidly coupled to said flange-contacting members and adapted to  
17 receive a downwardly directed impact.

18 29. (Canceled):

19 30. (Canceled):

20 31. (Canceled): .

21 32. (Original): The device of Claim 28 wherein said recess of said template is further defined  
22 as having in plan-view the shape of a semi-ellipse.

23 33. (Original): A drilling alignment fixture for facilitating drilling blind bores for the receipt of  
24 manipulating pins into bases of die segments of a dental model cast contained in a molding  
25 tray, said alignment fixture comprising an elongated body which includes;

26 a. a base plate which has a generally flat lower surface and a generally flat upper  
27 surface parallel to said lower surface, said upper surface having formed therein an elongated,  
28 shallow recess which is adapted to receive vertically downwardly therein a lower portion of

1  
2 a molding tray, with a lower surface of said tray supported on said upper surface of said base  
3 plate.

4 b. a drill guide bushing disposed through said upper and lower surfaces of said base  
5 plate,

6 c. indexing means for visually aligning a vertical center line of said drill guide bushing  
7 with a selected longitudinal position of a dental model casting contained in said tray said  
8 position corresponding to a desired longitudinal location for drilling a pin bore into said dental  
9 model cast, and

10 d. means for moving said tray horizontally on said upper surface of said base plate  
11 to thereby align said selected location of said dental model cast with said indexing means and  
12 said drill bit guide bushing.

13 34. (Original): The drilling alignment fixture of Claim 33 wherein said indexing means for  
14 visually aligning a vertical center line of said drill bit guide bushing with a selected longitudinal  
15 position of a dental model casting in said tray is further defined as an aperture through said  
16 tray located below a void left in said cast by removal of die stone segment which is to have  
17 a pin bore drilled in the base thereof.

18 35. (Original): The drilling alignment fixture of Claim 33 wherein said recess in said upper  
19 surface of said base plate is further defined as being a generally rectangular shaped channel  
20 which is adapted to longitudinally slidably receive a rectangular shaped dental modeling tray.

21 36. (Original): The drilling alignment fixture of Claim 33 wherein said base plate is further  
22 defined as having a plan-view perimeter shaped generally like a semi-ellipse.

23 37. (Original): The drilling alignment fixture of Claim 36 wherein said recess in said upper  
24 surface of said base plate is further defined as having a generally semi-elliptical plan-view  
25 shape of the proper size and shape to vertically downwardly receive therein a semi-elliptically  
26 shaped tray, with said upper surface of said base plate supporting a lower surface of said  
27 tray.

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2 38. (Original): The drilling alignment fixture of Claim 37 wherein said base plate is further  
3 defined as having through its thickness dimension a semi-elliptical sector-shaped aperture  
4 which has an outer semi-elliptically shaped wall located radially inwardly of and generally  
5 parallel to a perimeter of said base plate, and an inner semi-elliptically shaped wall located  
6 radially inwardly of and generally parallel to said outer aperture wall, said aperture orbitally  
7 holding said drill bit guide bushing.

8 39. (Original): The drilling alignment fixture of Claim 38 further including a radially disposed  
9 arm which has an inner radial end portion pivotably fastened to a lower surface of said base  
10 plate, an outer radial portion which includes indexing means for aligning said arm with a  
11 selected circumferential portion of said perimeter wall of said base plate, and an intermediate  
12 portion which has therethrough a bore which receives therein a lower portion of said drill bit  
13 guide bushing.

14 40. (Original): The drilling alignment fixture of Claim 37 wherein said indexing means is further  
15 defined as including a pointed end portion of said arm which is radially aligned with said  
16 center line of said drill bit guide bushing and which protrudes radially outwardly of said base  
17 plate.

18 41. (Original): The drilling alignment fixture of Claim 40 wherein said indexing means is further  
19 defined as a gnomon which protrudes perpendicularly upwardly from said pointed end portion  
20 of said arm, in radial alignment with said center line of said drill bit guide bushing.

21 42. (Amended): A slide receptacle for releasably holding a full-arch dental model tray and  
22 cast and attaching the receptacle to an arm of an articulator apparatus, said slide receptacle  
23 comprising;

- 24 a. a base plate,  
25 b. means for releasably attaching a dental model tray containing a dental model cast  
26 to said base plate,  
27 c. means for releasably attaching said base plate to an arm of an articulator  
28 apparatus, and

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2 d. whereby said dental model ~~cast~~ tray is repeatedly fixable in a pre-determined  
3 position on said articulator arm for proper occlusal relationship of said dental model cast to  
4 an opposing arch, without requiring application of plaster or other attachment means to said  
5 tray, and whereby said tray is removable from said receptacle and connectable via hinge  
6 coupling means to comprise with an opposing dental model cast in an opposing tray an  
7 articlatable full-mouth dental model not requiring use of said articulator apparatus.

8 43. (Original): The slide receptacle of Claim 42 wherein said means for releasably attaching  
9 a dental model tray to said base plate is further defined as comprising in combination;

10 a. a horizontally disposed abutment flange which protrudes from a perimeter wall of  
11 said base plate of said tray, and

12 b. means attached to said base plate for frictionally engaging said abutment flange  
13 in response to sliding lower surface of said tray on an upper surface of said base plate.

14 44. (Original): The slide receptacle of Claim 43 wherein at least a portion of said base plate  
15 thereof is further defined as having a semi-elliptical shape.

16 45. (Original): The slide receptacle of Claim 44 further including a plurality of indexing  
17 members which protrude downwardly from a lower surface of said base plate.

18 46. (Original): The slide receptacle of Claim 45 wherein said means for releasably attaching  
19 said base plate to an arm of said articulator apparatus is further defined as including a  
20 ferromagnetic member recessed in a said lower surface of said base plate.

21 47. (Original): The slide receptacle of Claim 46 wherein said releasable attachment means  
22 is further defined as a magnetic member attachable to said arm of said articulator apparatus.

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24 48. (Original): A method for manipulating a pair of opposed dental model casts held in  
25 separate dental model trays comprising the steps of:

26 a. providing a separate receptacle for each of a pair of trays holding a master dental  
27 model cast and an opposing dental model cast,  
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2 b. releasably attaching each of said trays holding master and dental model casts to  
3 a separate one of said receptacles,

4 c. releasably attaching each of said receptacles to a separate one of an upper and  
5 lower arm of a three-dimensional dental model laboratory articulator apparatus,

6 d. effecting relative movement between said arms of said articulator to confirm proper  
7 occlusal relationship between a dental prosthesis fabricated from at least one of said dental  
8 model casts,

9 e. removing said receptacles from said arms of said articulator,

10 f. removing said dental model casts and prostheses from said receptacles, and

11 g. attaching together said dental model trays holding said dental model casts and  
12 said prosthesis by a hinge coupler which enables said master and opposing dental model  
13 casts to be pivoted towards and away from one another, whereby occlusion of said dental  
14 models and prosthesis may be viewed without requiring use of said articulator.

15 49. (Original): The method of Claim 48 wherein said receptacle slidably receives said dental  
16 model tray.

17 50. (Original): The method of Claim 49 wherein said attaching of said receptacle to said  
18 articulator arms employs means which enable a receptacle to be repeatedly attached to and  
19 removed from said articulator arm at a precisely repeatable location.

20 51. (Original): The method of Claim 50 wherein said means enabling repeated removal and  
21 re-attachment of said receptacle at a precisely repeatable location of said articulator arm is  
22 further defined as including magnetically attachable means on said receptacle and said  
23 articulator arm.

24 52. (Currently Amended): In a dental modeling tray for molding dental models, the  
25 improvement comprising providing at least one ~~protuberance~~ elongated rib which protrudes  
26 upwardly into an upper well portion of said tray adapted to receive molding material, whereby  
27 a dental model molded from molding material introduced into said well has formed in a base  
28 portion of said cast an upwardly protruding indentation having a an elongated shape



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2 complementary to that of said ~~protuberance~~ rib, said indentation being of an appropriate size  
3 and shape to serve as a pilot indentation for guiding into said base a point of a drill bit used  
4 to form in said base a bore at a selected longitudinal location of said base for receiving a  
5 manipulating pin.

6 53. (Currently Amended): The improvement of Claim 52 wherein said ~~protuberance~~ rib is  
7 located generally midway between longitudinally disposed sides of said upper well.

8 54. (Currently Amended): The improvement of Claim 53 wherein said ~~protuberance~~ rib is  
9 further defined as being ~~a longitudinally elongated rib which is~~ parallel to said longitudinally  
10 disposed sides of said upper well.

11 55. (Currently Amended): In a method for molding dental models, the improvement  
12 comprising molding into a base of said model an elongated indentation of an appropriate size  
13 and shape to serve as a pilot indentation for guiding into said base a point of a drill bit used  
14 to form in said base at a selectable longitudinal position within said indentation a bore for  
15 receiving a manipulating pin.

16 56. (Currently Amended): The improvement of Claim 55 wherein said ~~protuberance~~  
17 indentation is located generally midway between longitudinally disposed sides of said ~~upper~~  
18 well model.

19 57. (Currently Amended): The improvement of Claim 56 wherein said ~~protuberance~~  
20 indentation is further defined as being a longitudinally elongated ~~rib~~ groove which is parallel  
21 to said longitudinally disposed sides of said ~~upper well~~ base of said model.

22 58. (New): A molding tray for use in making a dental prostheses model from an impression  
23 mold having formed therein imprints of a patient's teeth, said molding tray comprising;

24 a. an elongated hollow body having a lower surface, a peripheral wall which  
25 circumscribes a hollow interior space of said body and protrudes upwardly from said lower  
26 surface and which terminates in an upper surface, said peripheral wall including a pair of  
27 longitudinally elongated, transversely spaced apart parallel longitudinal wall segments and a  
28 pair of transverse end wall segments disposed transversely to said longitudinal wall segments,

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2       b.       at least one pair of opposed internal flanges disposed between inner facing wall  
3 surfaces of said peripheral wall, said flanges having generally flat, co-planar upper surfaces  
4 disposed perpendicularly to said inner facing peripheral wall surfaces, said flanges having  
5 between opposed inner facing edges thereof a longitudinally elongated aperture, and forming  
6 between upper and lower surfaces of said body and inner wall surfaces of said upstanding  
7 peripheral wall of said body, upper and lower wells, respectively, said longitudinal and  
8 transverse end wall segments comprising a peripheral ring which encircles said upper and  
9 lower wells,

10       c.       openable means for sealing said aperture to thereby form with said flanges a  
11 temporary base wall for said upper well adapted to receive and hold a liquid cast-forming,  
12 molding material such as plaster-of-Paris or liquid die stone, said openable means having a  
13 panel which fits conformally within said aperture and is removable therefrom, said panel having  
14 a longitudinally elongated rib which protrudes upwardly from an upper surface thereof into said  
15 upper well, whereby a dental model cast from liquid die stone poured into said upper well has  
16 formed in a base portion of said cast an upwardly protruding indentation having a longitudinally  
17 elongated shape complementary to that of said rib, said indentation being of appropriate size  
18 and shape to serve as a pilot indentation for guiding into said base a point of a drill bit used  
19 to form in said base a bore for securing a manipulating pin,

20       d.       a plurality of longitudinally spaced apart protuberances which protrude inwardly from  
21 inner surfaces of opposed sides of at least an upper portion of said peripheral wall of said body  
22 adjacent to said upper well, said protuberances alternating with grooves formed between said  
23 protuberances, and

24       e.       whereby liquid die stone is introducible into said upper well and hardenable to  
25 comprise a base of a dental model cast, said openable means for sealing said flange aperture  
26 opened, an upwardly directed force is exerted on said base of said dental model cast to  
27 thereby eject said cast from said molding tray, said dental model cast is segmented into  
28 individual die segments, and said die segments re-inserted into said upper well of said tray to

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2 predetermined horizontal index positions enabled by engagement of said protuberances and  
3 grooves of said tray with complementarily shaped grooves and protuberances molded into  
4 sides of said bases of said die segments, and to predetermined vertical index positions  
5 enabled by abutment of lower surfaces of said die segments with upper surfaces of said  
6 flanges.

7 59. (New): The molding tray of Claim 58 wherein said lower well of said tray is of sufficient  
8 depth to position above said lower surface of said tray lower surfaces of manipulating pins  
9 which are optionally inserted into bores formed into bases of selected die segments.

10 60. (New): The slide receptacle of Claim 43 wherein said means attached to said base plate  
11 for fractionally engaging said abutment flange of said dental model tray is further described as  
12 including a channel structure fixed to said base plate and forming therewith a channel having  
13 an opening adapted to insertably receive said abutment flange of said base plate of said tray  
14 in response to sliding said lower surface of said tray on said upper surface of said base plate.

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16 61. (New): The slide receptacle of Claim 60 wherein said channel structure is further defined  
17 as comprising in combination a flange wall which protrudes upwardly from said upper surface  
18 of said base plate, said flange wall having a lip which protrudes inwardly from an upper edge  
19 of said flange wall towards a center of said base plate, said flange wall thereby forming with  
20 said base plate a C-shaped cross section, open channel.

21 62. (New): The slide receptacle of Claim 61 wherein said channel is further defined as having  
22 a transversely disposed rear opening adjacent to a transversely disposed rear edge wall of  
23 said base plate.

24 63. (New): The slide receptacle of Claim 62 wherein said channel is further defined as  
25 including a pair of laterally opposed side segments, said segments having rear portions which  
26 are disposed forward of said rear transverse edge wall of said base plate.

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2 64. (New): The slide receptacle of Claim 63 further including a front abutment stop affixed  
3 to said base for limiting forward sliding motion of said base of said tray to a predetermined  
4 forward limit position.

5 65. (New): The slide receptacle of Claim 63 wherein said channel includes a front  
6 transversely disposed segment.

7 66. (New): The slide receptacle of Claim 65 wherein said front transversely disposed channel  
8 segment joins at laterally opposed outer portions thereof front portions of said laterally  
9 opposed side channel segments.

10 67. (New): The slide receptacle of Claim 66 wherein said front and side channel segments  
11 are joined together to form a continuous channel.

12 68. (New): The slide receptacle of Claim 67 wherein said channel has an arcuately curved  
13 plan-view shape.

14 69. (New): The slide receptacle of Claim 68 wherein said channel has a semi-oval plan-view  
15 shape.  
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